

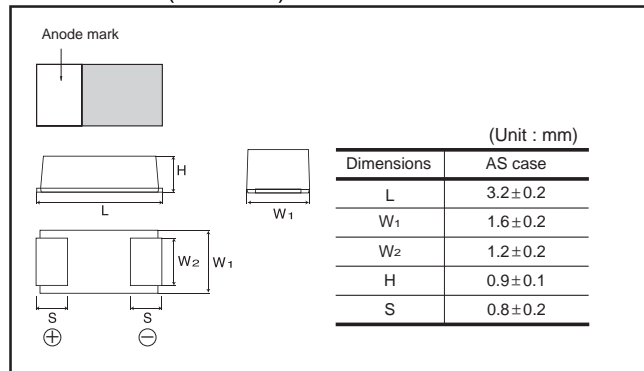
Chip tantalum capacitors (Bottom surface electrode type)

TCT Series AS Case

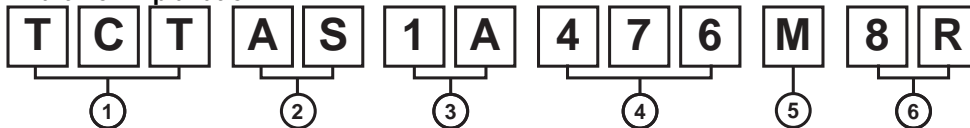
●Features (AS)

- 1) Vital for all hybrid integrated circuits board application.
- 2) Wide capacitance range.
- 3) Screening by thermal shock.

●Dimensions (Unit : mm)



●Part No. Explanation



① Series name
TCT

② Case style
AS

③ Rated voltage

Rated voltage (V)	2.5	4	6.3	10	16	20	25	35
CODE	0E	0G	0J	1A	1C	1D	1E	1V

④ Nominal capacitance
Nominal capacitance in pF in 3 digits:
2 significant figures followed by the figure
representing the number of 0's.

⑤ Capacitance tolerance
M : ±20%

⑥ Taping
8 : Reel width : 8mm
R : Positive electrode on the side opposite to sprocket hole

● **Rated table**

(μF)	Rated voltage (V)							
	2.5 0E	4 0G	6.3 0J	10 1A	16 1C	20 1D	25 1E	35 1V
1.0 (105)								AS *
1.5 (155)								AS *
2.2 (225)							AS *	AS *
3.3 (335)							AS *	
4.7 (475)							AS	
6.8 (685)						AS *		
10 (106)						AS		
15 (156)					AS			
22 (226)					AS			
33 (336)				AS				
47 (476)			AS	AS				
68 (686)			AS					
100 (107)		AS	AS					
150 (157)		AS *						
220 (227)	AS *	AS						

* Under development

● **Marking**

The indications listed below should be given on the surface of a capacitor.

- (1) Polarity : The polarity should be shown by □ bar. (on the anode side)
- (2) Rated DC voltage : Due to the small size of AS case, a voltage code is used as shown below.
- (3) Visual typical example (1) voltage code (2) capacitance code

Voltage Code	Rated DC Voltage (V)
e	2.5
g	4
j	6.3
A	10
C	16
D	20
E	25
V	35

Capacitance Code	Nominal Capacitance (μF)
A	1.0
E	1.5
J	2.2
N	3.3
S	4.7
W	6.8
a	10
e	15
j	22
n	33
s	47
w	68
ā	100
ē	150
ĵ	220

[AS case] note 1) $\frac{A}{(1)} \frac{s}{(2)}$

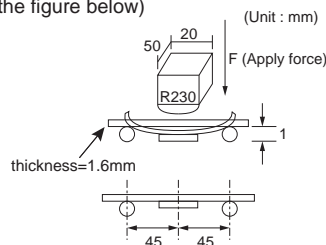


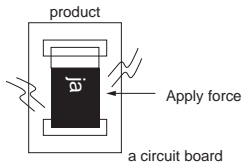
note 2) voltage code and capacitance code are variable with parts number

● Characteristics

Item		Performance	Test conditions (based on JIS C 5101-1 and JIS C 5101-3)															
Operating Temperature		-55°C to +125°C	Voltage reduction when temperature exceeds +85°C															
Maximum operating temperature with no voltage derating		+85°C																
Rated voltage (VDC)		2.5 4 6.3 10 16 20 25 35	at 85°C															
Category voltage (VDC)		1.6 2.5 4 6.3 10 13 16 22	at 125°C															
Surge voltage (VDC)		3.2 5.0 8 13 20 26 32 44	at 85°C															
DC Leakage current		Shall be satisfied the voltage on " Standard list "	As per 4.9 JIS C 5101-1 As per 4.5.1 JIS C 5101-3 Voltage : Rated voltage for 5min															
Capacitance tolerance		Shall be satisfied allowance range. ±20%	As per 4.7 JIS C 5101-1 As per 4.5.2 JIS C 5101-3 Measuring frequency : 120±12Hz Measuring voltage : 0.5Vrms +1.5 to 2V.DC Measuring circuit : DC Equivalent series circuit															
Tangent of loss angle (Df, tan δ)		Shall be satisfied the voltage on " Standard list "	As per 4.8 JIS C 5101-1 As per 4.5.3 JIS C 5101-3 Measuring frequency : 120±12Hz Measuring voltage : 0.5Vrms +1.5 to 2V.DC Measuring circuit : DC Equivalent series circuit															
Impedance		Shall be satisfied the voltage on " Standard list "	As per 4.10 JIS C 5101-1 As per 4.5.4 JIS C 5101-3 Measuring frequency : 100±10kHz Measuring voltage : 0.5Vrms or less Measuring circuit : DC Equivalent series circuit															
Resistance to Soldering heat	Appearance	There should be no significant abnormality. The indications should be clear.	As per 4.14 JIS C 5101-1 As per 4.6 JIS C 5101-3 Dip in the solder bath Solder temp : 260±10°C Duration : 5±0.5s Repetition : 1 After the specimens, leave it at room temperature for over 24h and then measure the sample.															
	L.C.	Less than 200% of initial limit																
	ΔC / C	TCTAS0G227M8R: Within +20/-30% of initial value Others: Within ±20% of initial value																
	Df (tan δ)	Less than 200% of initial limit																
Temperature cycle	Appearance	There should be no significant abnormality. The indications should be clear.	As per 4.16 JIS C 5101-1 As per 4.10 JIS C 5101-3 Repetition : 5 cycles (1 cycle : steps 1 to 4) without discontinuation. <table border="1" data-bbox="865 1227 1171 1386"> <thead> <tr> <th></th> <th>Temp.</th> <th>Time</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>-55±3°C</td> <td>30±3min.</td> </tr> <tr> <td>2</td> <td>Room temp.</td> <td>3min. or less</td> </tr> <tr> <td>3</td> <td>125±2°C</td> <td>30±3min.</td> </tr> <tr> <td>4</td> <td>Room temp.</td> <td>3min. or less</td> </tr> </tbody> </table> After the specimens, leave it at room temperature for over 24h and then measure the sample.		Temp.	Time	1	-55±3°C	30±3min.	2	Room temp.	3min. or less	3	125±2°C	30±3min.	4	Room temp.	3min. or less
		Temp.		Time														
	1	-55±3°C		30±3min.														
	2	Room temp.		3min. or less														
3	125±2°C	30±3min.																
4	Room temp.	3min. or less																
L.C.	Less than 200% of initial limit																	
ΔC / C	TCTAS0G227M8R: Within ±30% of initial value Others: Within ±20% of initial value																	
Df (tan δ)	Less than 200% of initial limit																	
Moisture resistance	Appearance	There should be no significant abnormality. The indications should be clear.	As per 4.22 JIS C 5101-1 As per 4.12 JIS C 5101-3 After leaving the sample under such atmospheric condition that the temperature and humidity are 60±2°C and 90 to 95% RH, respectively, for 500±12h leave it at room temperature for over 24h and then measure the sample.															
	L.C.	Less than 200% of initial limit																
	ΔC / C	Within ±20% of initial value																
	Df (tan δ)	TCTAS0G227M8R: Less than 300% of initial limit Others: Less than 200% of initial limit																

Item		Performance	Test conditions (based on JIS C 5101-1 and JIS C 5101-3)
Temperature Stability	Temp.	-55°C	As per 4.29 JIS C 5101-1 As per 4.13 JIS C 5101-3
	ΔC / C	TCTAS0G227M8R: Within 0/-20% of initial value Others: Within 0/-15% of initial value	
	Df (tan δ)	Shall be satisfied the voltage on " Standard list "	
	L.C.	-	
	Temp.	+85°C	
	ΔC / C	Within +15/0% of initial value	
	Df (tan δ)	Shall be satisfied the voltage on " Standard list "	
	L.C.	Less than 1000% of initial limit	
	Temp.	+125°C	
	ΔC / C	Within +20/0% of initial value	
Surge voltage	Appearance	There should be no significant abnormality.	As per 4.26 JIS C 5101-1 As per 4.14 JIS C 5101-3 Apply the specified surge voltage via the serial resistance of 1kΩ every 5±0.5 min. for 30±5 s. each time in the atmospheric condition of 85±2°C. Repeat this procedure 1,000 times. After the specimens, leave it at room temperature for over 24h and then measure the sample.
	L.C.	Less than 200% of initial value	
	ΔC / C	Within ±20% of initial value	
	Df (tan δ)	Less than 200% of initial limit	
Loading at High temperature	Appearance	There should be no significant abnormality.	As per 4.23 JIS C 5101-1 As per 4.15 JIS C 5101-3 After applying the rated voltage for 1000+36/0 h without discontinuation via the serial resistance of 3Ω or less at a temperature of 85±2°C, leave the sample at room temperature / humidity for over 24h and measure the value.
	L.C.	Less than 200% of initial limit	
	ΔC / C	TCTAS0G227M8R: Within +20/-30% of initial value Others: Within ±20% of initial value	
	Df (tan δ)	TCTAS0G227M8R: Less than 300% of initial limit Others: Less than 200% of initial limit	
Terminal strength	Capacitance	The measured value should be stable.	As per 4.35 JIS C 5101-1 As per 4.9 JIS C 5101-3 A force is applied to the terminal until it bends to 1mm and by a prescribed tool maintain the condition for 5s. (See the figure below)
	Appearance	There should be no significant abnormality.	



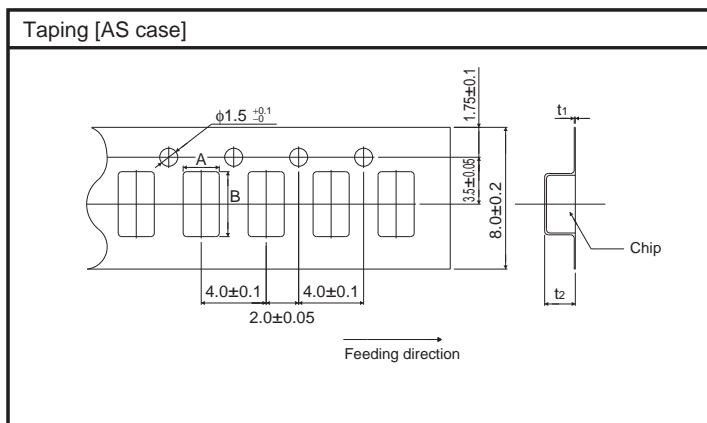
Item	Performance	Test conditions (JIS C 5101-1 and JIS C 5101-3)
Adhesiveness	The terminal should not come off.	As per 4.34 JIS C 5101-1 As per 4.8 JIS C 5101-3 Apply force of 5N in the two directions shown in the figure below for 10±1s after mounting the terminal on a circuit board. 
Dimensions	Refer to "External dimensions"	Measure using a caliper of JIS B 7507 Class 2 or higher grade.
Resistance to solvents	The indication should be clear	As per 4.32 JIS C 5101-1 As per 4.18 JIS C 5101-3 Dip in the isopropyl alcohol for 30±5s, at room temperature.
Solderability	3/4 or more surface area of the solder coated terminal dipped in the soldering bath should be covered with the new solder.	As per 4.15.2 JIS C 5101-1 As per 4.7 JIS C 5101-3 Dip speed=25±2.5mm / s Pre-treatment (accelerated aging): Leave the sample on the boiling distilled water for 1 h. Solder temp. : 245±5°C Duration : 3±0.5s Solder : M705 Flux : Rosin 25% IPA 75%
Vibration	Capacitance	Measure value should not fluctuate during the measurement.
	Appearance	There should be no significant abnormality.
		As per 4.17 JIS C 5101-1 Frequency : 10 to 55 to 10Hz/min. Amplitude : 1.5mm Time : 2h each in X and Y directions Mounting : The terminal is soldered on a print circuit board.

● Standard products list, TCT series

Part No.	Rated voltage 85°C (V)	Category voltage 125°C (V)	Surge voltage 85°C (V)	Cap. 120Hz (μF)	Tolerance (%)	Leakage current 25°C 1WV.5min (μA)	Tangent of loss angle 120Hz (%)			Impedance 100kHz (Ω)
							-55°C	25°C 85°C	125°C	
TCT AS 0G 107M8R	4	2.5	5	100	±20	20	35	20	25	3
TCT AS 0G 227M8R	4	2.5	5	220	±20	88	80	30	40	2.5
TCT AS 0J 476M8R	6.3	4	8	47	±20	6	35	20	25	4
TCT AS 0J 686M8R	6.3	4	8	68	±20	21.5	35	20	25	4
TCT AS 0J 107M8R	6.3	4	8	100	±20	31.5	34	18	24	3
TCT AS 1A 336M8R	10	6.3	13	33	±20	6.6	30	15	20	4
TCT AS 1A 476M8R	10	6.3	13	47	±20	9.4	35	20	25	4
TCT AS 1C 156M8R	16	10	20	15	±20	4.8	30	15	20	4
TCT AS 1C 226M8R	16	10	20	22	±20	7.1	35	20	25	4
TCT AS 1D 106M8R	20	13	26	10	±20	4	30	15	20	4
TCT AS 1E 475M8R	25	16	32	4.7	±20	2.4	30	15	20	8

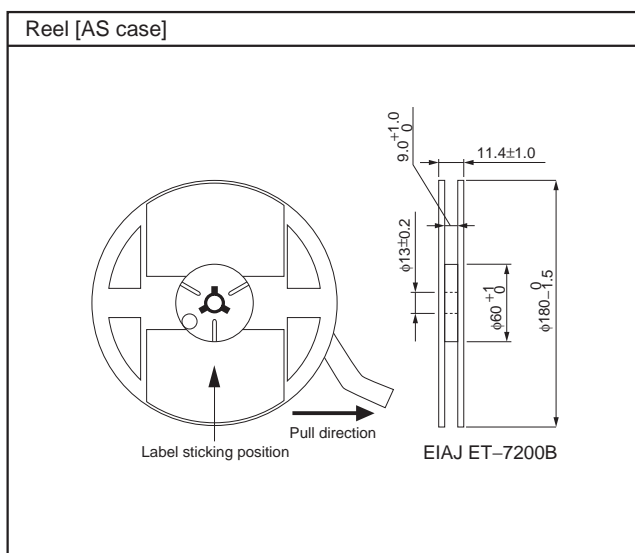
● Packaging specifications

Case code	A±0.1	B±0.1	t1±0.05	t2±0.1
AS	1.9	3.5	0.25	1.1



● Packaging style

Case code	Packaging	Packaging style		Symbol	Basic ordering units
AS case	Taping	plastic taping	φ180mm Reel	R	3,000pcs



Notes

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